User:

Thursday, 10/08/2006 10:04:29 AM

Linda Lacelle

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 28142

Estimate Number P.O. Number

: 11150

This Issue

Previous Run

: NIA

: 10/08/2006

S.O. No. : 1/1/A

Prsht Rev. : NC First Issue

: MIA

Type

: PURCHASED PARTS

: 27743

Written By Checked & Approved By

Comment

A 03.10.28 New Issue KJ/RF

Part Number

Drawing Name

: D3215041 : D3215 REV C

Drawing Number Project Number

: N/A : C

Material **Due Date**

Drawing Revision

: NIA : 31/08/2006

: HARNESS ASSEMBLY

Qty:

54 Um:

Each

Additional Product

Job Number:



Seq. #:

Description:

1.0

PURCHASING



Comment: PURCHASING

issue P/O: 1817 __ to Tulmar Safety Systems

D3215-041 as per Dwg D3215

Ship to Tulmar

Certificate of Conformity is required

C206108110



2.0

D32153

Webbing Tidy



1.0000 Each(s)/Unit Total:

54.0000 Each(s)



Qty Part Number 1 D3215-3

Description

Webbing Tidy



3.0

D32161



Comment: Qty.:

Comment: Qty.:

1.0000 Each(s)/Unit Total:

54.0000 Each(s)

Fitting

Qty Part Number Description Batch

D3216-1

Fitting

C 206/08/23

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

N 6/8/29



Dart Aerospace Ltd

W/O:			WORK ORDER C	HANGES					
DATE	STEP	PROCEDU	RE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
					,				
			·						
Part No	:	PAR #: Fa	ult Category:	NCR: Ye	s No) DO	A: S		<u> </u> ____\813	
				QA:	N/C Close	ed:	_ Date: _	SW8131	

NCR:			WORK ORD	DER NON-CONFORMAN	CE (NCR)			
		Description of NC	Corrective Action Section B				Verification Approval	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC inspector
		11 - A - A - A - A - A - A - A - A - A -						
							i	
)	

NOTE: Date & initial all entries

Thursday, 10/08/2006 10:04:29 AM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 28142

Part Number: D3215041

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

DIMENSIONAL CHECK

PACKAGING RESOURCE #1

6.0

PACKAGING 1

Comment: DIMENSIONAL CHECK

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: ST92

7.0



Comment: DOCUMENT CONTROL

Inspection Level 21



06/08/31

Job Completion



· (Lalo3130

Dart Aerospace Ltd

W/O:		WORK ORDER C	HANGES	GES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:			
			QA:	N/C Close	d:	Date:			

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
DATE		Description of NC		Corrective Action Section B		Verification	Approval	Approval
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector

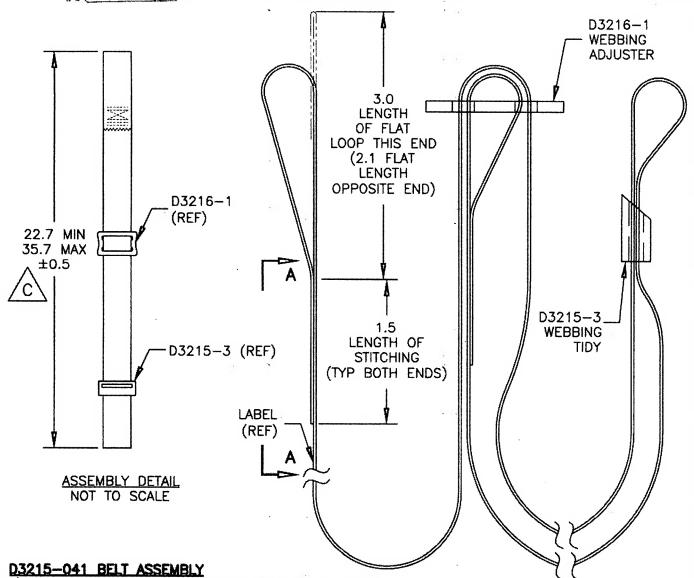
NOTE: Date & initial all entries



DESIGN (A	DRAWN BY	DART AEROSF HAWKESBURY, ONTAF	
CHECKED	APPROVED M	DRAWING NO.	RÉV. C
#	1	D3215	SHEET 1 OF 3
DATE		MLE	SCALE
04.03.05		BELT ASSEMBLY	итѕ

RELEASED

03.09.19 Α **NEW ISSUE** В 04.01.12 AS MANUFACTURED; ADD TOLERANCE C 04.03.05 REDUCE LENGTH; CLARIFY STITCHING



1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472

(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 Ib MIN)

THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD LABEL = TYVEK

2) ALL DIMENSIONS ARE IN INCHES

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

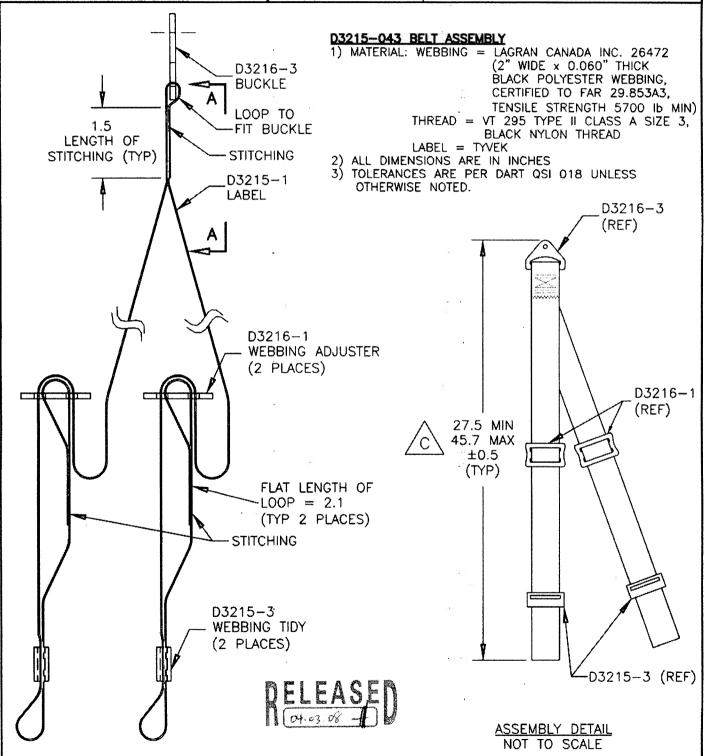
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DESIGN	DRAWN BY	DART AERO	
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#	#	D3215	SHEET 2 OF 3
. DATE		TITLE :	SCALE
04.03.05		BELT 'ASSEMBLY	NTS

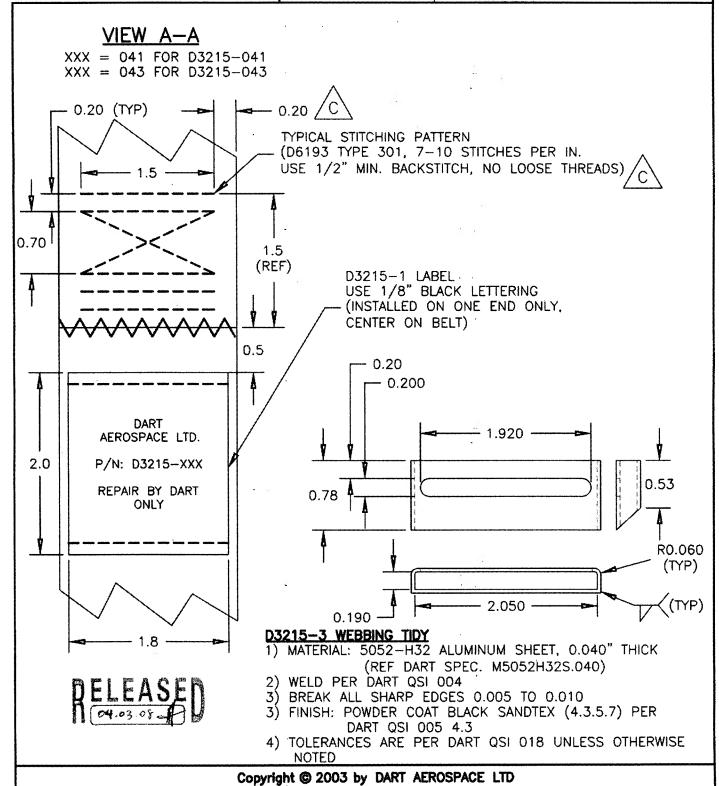


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DESIGN	DRAWN BY	,	AEROSPACE WKESBURY, ONTARIO, CANAL			
CHECKED ,	APPROVED A	DRAWING NO.			REV.	C
#	1 of	D3215	•	SHEET	3 OF	3
DATE		TITLE			SCA	LE
04.03.05		HARNESS AS	SEMBLY			1:1



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RELEASE NOTE



Tulmar Safety Systems Inc.

ر Cameron Street vkesbury, ON K6A 2B8 CA 613-632-1282 613-632-2030 *A*:

ax: www.tulmar.com email: info@tulmar.com

Release Note No.

R92-23255

Ship Date

28-Aug-06

Bill No:

8937

8938

Dart Aerospace

1270 Aberdeen Street Hawkesbury, ON K6A 1K7.

Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street Hawkesbury, ON K6A 1K7. Canada 613-632-3336

Order No. Order Date Customer No. Sales Rep. 18050 Barney Bangs 11-Aug-06 CDART100 Packing Slip No. Customer PO Number Ship Via PO00001817 / Pick-Up

54

12

Item No. Qty Description

Qty Shipped/Returned MOU

54

Qty Backordered

Belt Ass'y,/2" wide, Black Webbing Drawing No: D3215-041 <

Lot No: BATCH0000000016

Belt Ass'y,/2" wide, black Webbing

Drawing No: D3215-043

Lot No: BATCH0000000011 Qty: 12

EΑ

EΑ

12

23255

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Authorized Inspector

28-Aug-06

Date

PACKING SLIP

Tulmar Safety Systems Inc.

1123 Cameron Street Hawkesbury, ON K6A 2B8 CA Tel: 613-632-1282

Fax: 613-632-2030 www.tulmar.com email: info@tulmar.com

Bill No:

Drawing No: D3215-043

Lot No: BATCH0000000011

Dart Aerospace 1270 Aberdeen Street Hawkesbury, ON K6A 1K7. Canada

Packing Slip No. 23255

Ship Date

28-Aug-06

Ship To:

Dart Aerospace 1270 Aberdeen Street Hawkesbury, ON K6A 1K7. Canada 613-632-3336

Order No. Order Date 18050 11-Aug-06 Customer PO Number	Güstöme CDART Ship	100	Sales Re Barney Ba PPD/CC	ngs	
PO00001817 Item No. Description	Pick-L Qty	Jp	Qty Shipped/Retur		Release Note No. R92-23255 ackordered
8937 Belt Ass'y,/2" wide, Black Webbing Drawing No: D3215-041	54	EA	54	e Marie de la Receira de Leonia, y	
Lot No: BATCH0000000016 Qty: 54		· Original and the second			
8938	12	EA	12		energy motion recommenders are some supplied supplied supplied to the contract of the contract

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